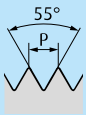
Maschinen-Gewindebohrer

Machine taps *Tarauds machine* *Maschi a macchina*

Bestell-Nr. / *Cat. No. / No. de Cat. / Cat. Nr.*	**6100/7100**
Typ / *Type / Type / Tipo*	**TWIN ST**

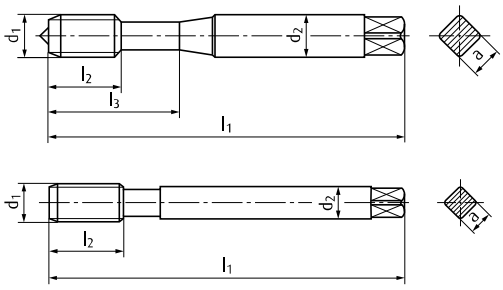
BSF

BS 84



≈ **DIN 371**

≈ **DIN 374**



Lochform / *Hole type / Types de trous / Forma dei fori*	max. 2 x D
Oberfläche / *Surface / Surface / Superficie*	
Toleranz / *Tolerance / Tolérance / Tolleranza*	med X
Anschnitt-Form / *Chamfer form / Forme d'entrée / Forma d'imbocco*	C / 2-3

	d_1	- P/1"	l_1	l_2	l_3	d_2	a		HSSE
≈ DIN 371	3/16	- 32	70	15	25	6	4,9	4	
	1/4	- 26	80	17	30	7	5,5	5,3	**6100A1322**
	5/16	- 22	90	17	35	8	6,2	6,8	**6100A1323**
	3/8	- 20	100	18	39	10	8	8,3	**6100A1324**
≈ DIN 374	7/16	- 18	100	22	-	8	6,2	9,7	**7100A1325**
	1/2	- 16	100	22	-	9	7	11,1	**7100A1326**
	5/8	- 14	110	27	-	12	9	14	**7100A1327**
	3/4	- 12	125	27	-	14	11	16,75	**7100A1328**
	7/8	- 11	140	32	-	18	14,5	19,75	
	1	- 10	160	36	-	18	14,5	22,75	**7100A1330**

Einsatzgebiete / *Range of application* *Utilisations / Campo d'impiego*	
A	1.1-1.3
R	
F	2.1
N	
S	
H	