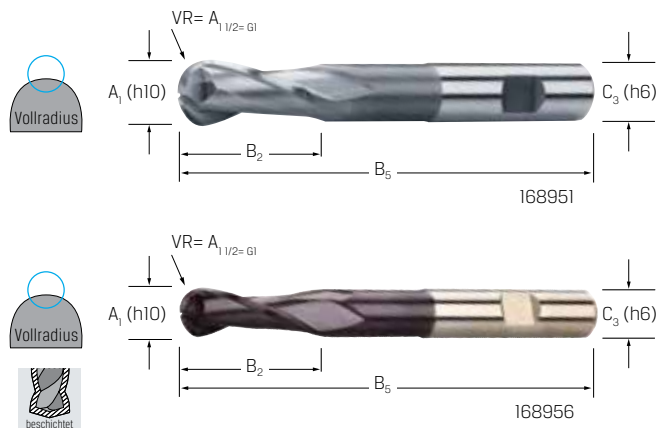


▶ **Radiová fréza HSS-Co** univerzální

PREMUS®

	P N/mm²	M N/mm²	K HB	S N/mm²	N N/mm²		HSS-Co	Werk- norm	Zähne 2
168951	<1000	<850	<240	Titan <1200	Hliník <600	Mosaz <600			
168956									
vc = m/min.									
168951	10-30	10-20	10-20	5-12	35-150	30-60			
168956	20-60	30-40	35-50	10-25	100-210	75-100			

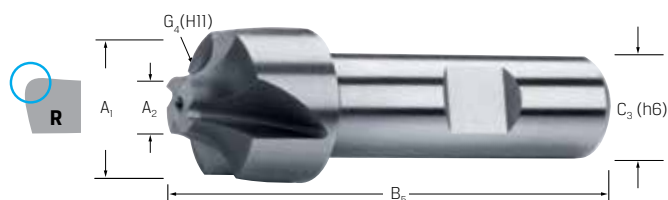


Č. vřr.	168951 (RG 1605)	168956 TITAN (RG 1605)	A1 mm	B2 mm	B5 mm	C3 mm	G1 mm	Z	fz mm/zub
4,00	22,50	26,15	4	11	63	6	2	2	0,003-0,005
5,00	22,50	27,00	5	13	68	6	2,5	2	0,005-0,006
6,00	23,20	28,60	6	13	68	6	3	2	0,006-0,008
8,00	28,25	35,50	8	19	88	10	4	2	0,010-0,012
10,00	33,35	42,35	10	22	95	10	5	2	0,013-0,015
12,00	38,50	49,35	12	26	110	12	6	2	0,016-0,018
14,00	47,80	60,45	14	26	110	12	7	2	0,016-0,018
16,00	55,45	69,90	16	32	123	16	8	2	0,020-0,023
18,00	68,45	84,80	18	32	123	16	9	2	0,020-0,023
20,00	85,35	103,40	20	38	141	20	10	2	0,023-0,028

▶ **Čtvrtkruhov profilov frza** HSS-Co univerzální

PREMUS®

	P N/mm²	M N/mm²	K HB	S N/mm²	N N/mm²		HSS-Co	DIN 6518 B	Zähne 4
169201	<1000	<850	<240	Titan <1200	Md', mosaz	Plasty			
169201	25-40	10-30	30-55	10-25	90-110	100-150			

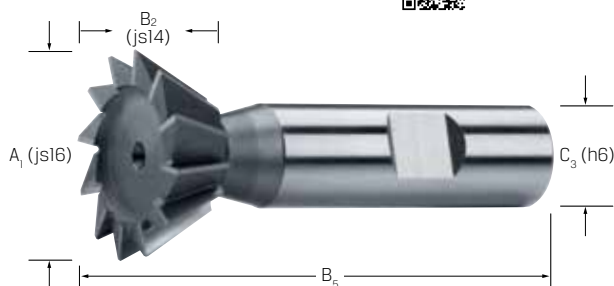


Č. vřr.	169201 (RG 1600)	A1 mm	A2 mm	B5 mm	C3 mm	G1 mm	Z	fz mm/zub
1,00	47,05	6	8	60	10	1	4	0,001-0,002
1,50	51,40	7	9	60	10	1,5	4	0,001-0,002
2,00	51,40	6	10	60	10	2	4	0,002-0,004
2,50	51,40	5	11	60	10	2,5	4	0,002-0,004
3,00	53,45	6	12	60	12	3	4	0,002-0,004
3,50	60,45	7	13	60	12	3,5	4	0,002-0,004
4,00	57,80	6	14	60	12	4	4	0,003-0,006
5,00	61,90	6	16	60	12	5	4	0,003-0,006
6,00	65,30	9	20	67	16	6	4	0,004-0,008
7,00	83,90	10	22	71	16	7	4	0,004-0,008
8,00	80,20	8	24	71	16	8	4	0,004-0,008
10,00	96,60	8	28	85	25	10	4	0,009-0,018
12,00	111,50	11	34	90	25	12	4	0,012-0,023

▶ **hlov stopkov frza HSS-Co** univerzální

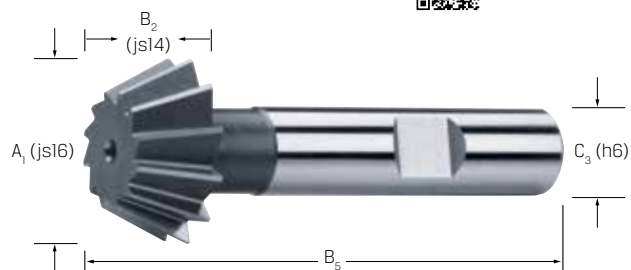
PREMUS®

	P N/mm²	M N/mm²	K HB	S N/mm²	N N/mm²		HSS-Co	DIN 1833 C	Drill 0°
169351	<1000	<850	<240	Titan <1200	Md', mosaz	Plasty			
169351	25-40	10-30	30-55	10-25	90-110	100-250			



Č. vřr.	169351 45° a 60° (RG 1604)	G5	A1 mm	B2 mm	B5 mm	C3 mm	Z	fz mm/zub
45×16,0	43,85	45	16	4	60	12	10	0,040-0,080
45×20,0	56,00	45	20	5	63	12	10	0,060-0,100
45×25,0	69,80	45	25	6,3	67	12	10	0,060-0,100
45×32,0	93,15	45	32	8	71	16	12	0,060-0,100
60×16,0	43,85	60	16	6,3	60	12	10	0,060-0,100
60×20,0	56,00	60	20	8	63	12	10	0,060-0,100
60×25,0	69,80	60	25	10	67	12	10	0,060-0,100
60×32,0	93,15	60	32	12,5	71	16	12	0,060-0,100

	P N/mm²	M N/mm²	K HB	S N/mm²	N N/mm²		HSS-Co	DIN 1833 D	Drill 0°
169361	<1000	<850	<240	Titan <1200	Md', mosaz	Plasty			
169361	25-40	10-30	30-55	10-25	90-110	100-250			



Č. vřr.	169361 45° a 60° (RG 1604)	G5	A1 mm	B2 mm	B5 mm	C3 mm	Z	fz mm/zub
45×16,0	44,50	45	16	4	60	12	10	0,040-0,080
45×20,0	56,80	45	20	5	63	12	10	0,060-0,100
45×25,0	70,90	45	25	6,3	67	12	10	0,060-0,100
45×32,0	94,90	45	32	8	71	16	12	0,060-0,100
60×16,0	44,50	60	16	6,3	60	12	10	0,060-0,100
60×20,0	56,80	60	20	8	63	12	10	0,060-0,100
60×25,0	70,90	60	25	10	67	12	10	0,060-0,100
60×32,0	94,90	60	32	12,5	71	16	12	0,060-0,100